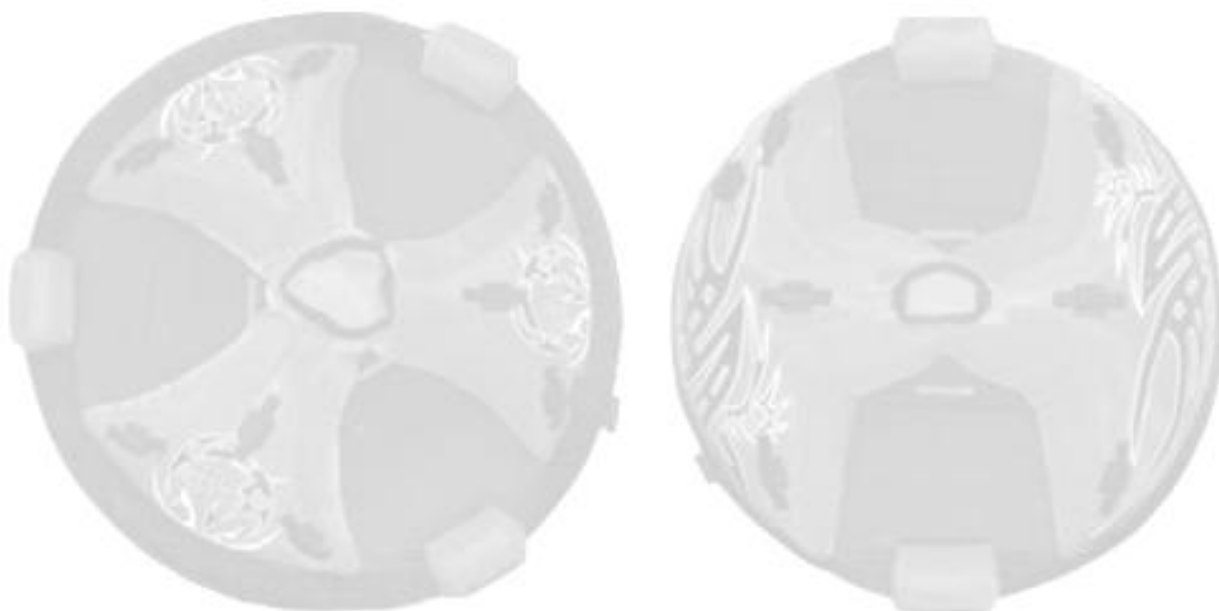


IMPORTANT!
DO NOT VOID WARRANTY
READ THIS MANUAL FIRST

“OWNER'S MANUAL”

for
SPINNING TYPE TOWABLE



USA	Sevylor, Inc. 4398 Corporate Center Drive • Los Alamitos, CA 90720 U.S.A. Tel: (1) 714-503-6300 • Fax: (714) 503-6337 • www.sevylor.com
France	Sevylor Europe. 6, Rue de L'Artisanat, 68500, Guebwiller, France. Tel: (33) 389-76-67-76 • Fax: (33) 389-74-34-88 • www.sevylor.fr
Canada	Sevylor Canada. 6463 Northam Drive, Mississauga Ontario L4V 1J2, Canada. Tel: (1) 905-677-3873 • Fax: (1) 905-677-7618 • www.sevylor.ca
Germany	Sevylor Germany. Niederlassung Deutschland Junkersstr. 1 • D-63755 Alzenau Germany Tel: 49 (0) 6023-91700
Australia	Sevylor Australia. 45 Aquarium Avenue, Hemmant, Old, 4174, Australia Tel: 61 (0)7 3907 5500 • Fax: 61 (0)7 3907 5599



CAREFULLY READ THIS MANUAL BEFORE OPERATING YOUR TOWABLE
LIRE ATTENTIVEMENT CE MANUEL AVANT MISE EN SERVICE
LEER CUIDADOSAMENTE ESTE MANUAL ANTES DE PONER EN SERVICIO
LEGGERE ATTENTAMENTE PRIMA DI INIZIARE IL MONTAGGIO
VOR INBETRIEBNAHME VORLIEGENDES HANDBUCH AUFMERKSAM LESEN

INTRODUCTION

Now that you are the proud owner of the new Spinning Type Towable, there is a number of things you should know about your responsibility in the use, maintenance and storage of this unit, in order to properly enjoy your towable for many years.

The Spinning Towable is the latest and most sophisticated towable on the market today, designed to be towed strictly behind a boat. This product has been engineered and manufactured using the latest technology and the most durable materials available to provide many hours of enjoyment and most of all safety.

When using the product, as in any action sport, reckless use, misuse, and/or neglect of the equipment may result in serious injury or death. Act responsibly, be in good physical condition and only use your towable with the awareness of and the willingness to accept the risks involved.

PLEASE READ CAREFULLY!

- Before you start, please familiarize yourself with your new Towable.
- Read all warnings and instructions printed in this manual and on the product.

INFLATION

For proper inflation and performance of the product, please follow these steps:

1) Unfold the product in an area that is clean and free of sharp objects.

2) To inflate your towable you will need an inflator such as bellows foot pump, river boat pump, electric inflator or any other inflator designed for low pressure inflatables, like boats, rafts, pool floats, air beds, camping mattresses and towables.



Do not use any high-pressure air compressor; you will damage your Towable.

NOTE: Any use of a high-pressure air compressor will automatically void all warranties.

3) Familiarize yourself with the valves on your towable. This towable features 2 types of valves: Boston Valve on the floor chamber (Figure 1) and a Jumbo Push-in valve on the upper structure (Figure 2).

Boston Valve is a two-way valve consisting of two parts: the valve insert (center portion) and the square cap on top. To inflate through a Boston valve screw-in the center portion (the end with longer threads) into the valve-base on the bladder and then attach the pump nozzle to it; to deflate unscrew the valve insert (center portion). The square cap with rubber gasket makes the valve air tight once it is screwed onto the valve insert.



Jumbo Valve is a push-in type valve with an inner safety flap and with the same large diameter as the Boston valve, for quick inflation and deflation. For inflation simply open the plug and insert the pump nozzle. The safety flap inside the Jumbo valve will prevent or greatly slow down the air escaping once you remove the pump nozzle, however it will not keep it airtight. For air tightness make sure to push the plug back into the valve and push the entire valve to depress it and make it flush with the bladder. For deflation pull the plug and insert the deflation straw which pushes the safety flap open and allows the air to escape. **Tip:** in case you should lose the deflation straw, any coffee stirrer can also be used as a deflation straw. **Caution! - Do not insert any sharp objects for deflation through Jumbo Valve, as this could damage the valve and the bladder and is considered as improper handling not covered by the warranty.**

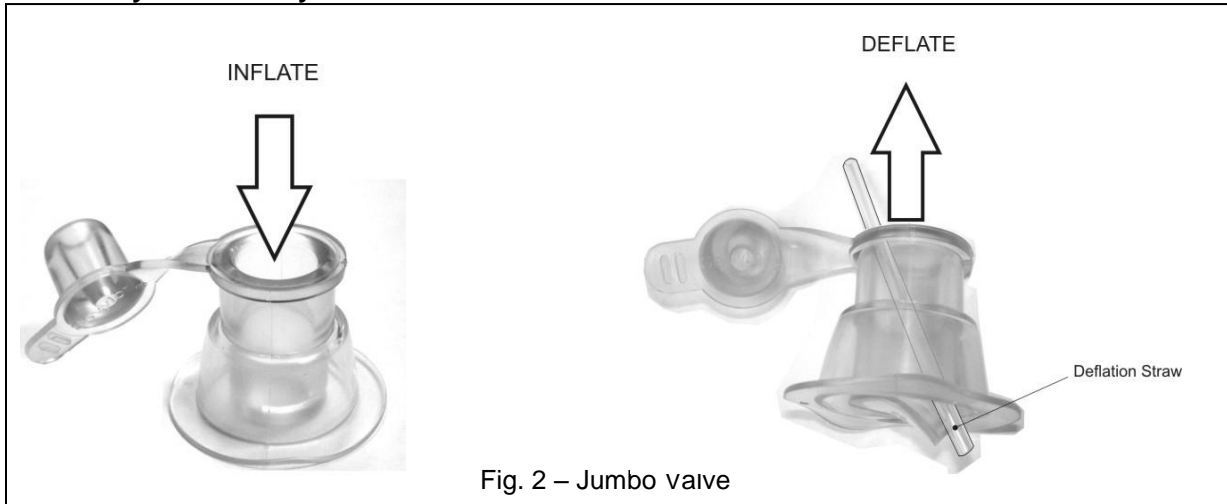


Fig. 2 – Jumbo valve

4) Follow the proper order of inflation, in order to inflate your towable correctly and achieve the correct shape and performance. The order of inflation is indicated with a number printed next to the valves on the product.

FIRST, inflate the round floor chamber. **Observe the specified working pressure which is 1 psi / 69 mbar.** At this pressure the chamber will feel firm to the touch and it will fill out the Nylon hull properly, not leaving much room for water to enter between bladder and hull. This is important to reduce the weight of the product in water, which improves performance and prolongs the life of the product.

! CAUTION: CHECK THE INFLATION AFTER THE PRODUCT GETS IN CONTACT WITH COLD WATER. HOWEVER AFTER USAGE DO NOT LEAVE THE FULLY INFLATED PRODUCT EXPOSED TO THE SUN AND HEAT. THIS WILL CAUSE THE AIR PRESSURE INSIDE THE PRODUCT TO INCREASE TRAMENDEOUSLY AND WILL CAUSE SEVERE DAMAGE. RELEASE AND OBSERVE THE PRESSURE DURING BREAKS AND AFTER USAGE.

SECOND, inflate the upper structure. The upper structure does not require very hard inflation and can be inflated at not more than 0.5psi / 35 mbar. This pressure will provide soft and comfortable seats and it also assures that the shape of the floor chamber is not affected and the pull on the joint seams between floor and upper structure is reduced.

THIRD, inflate the footrests. The footrests should be inflated firmly and provide the proper support for the feet of the rider.

TOWING HARNESS AND ATTACHING THE TOW ROPE

This product has a very unique tow-harness, designed to provide the needed strength and at the same time all of that fun spinning action. It consists of the rope of high tensile strength, laced into the bottom of the Nylon hull. In addition, to reduce the abrasion on the rope harness, it is protected with rubber tubing sleeves. Eventually the final piece of the harness is the stainless steel swivel, to which you attach the tow-rope (see Figure 3 on the next page):

- 1) Slide the tow-rope end with the loop through the stainless steel shackle
- 2) Slide the opposite end of the tow-rope through the loop
- 3) Pull the rope all the way through, making sure it is tight



NOTE: Tow rope should always and only be attached to the stainless steel swivel! It should never be attached directly to the ropes of the harness or any other part of the product!

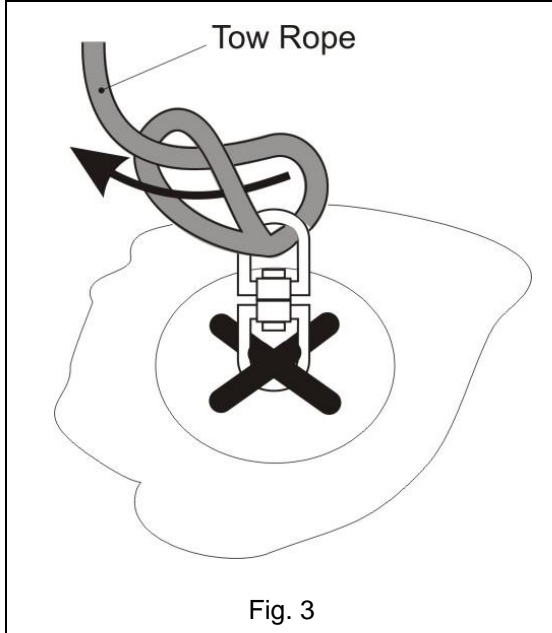


Fig. 3

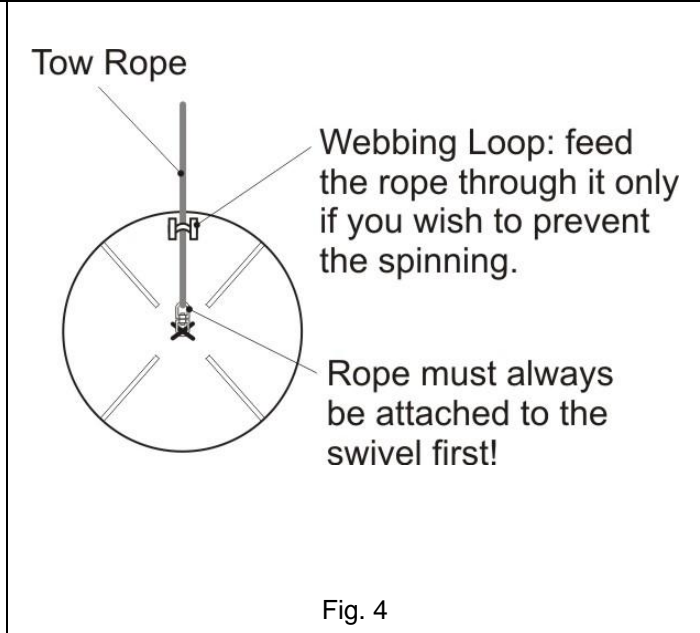


Fig. 4

The non-spinning option: A part of the towing system on this product is also a webbing strap loop located at the periphery on the bottom (see Figure 4 above). Feed the rope, which you previously attached to the stainless steel swivel, through this loop to prevent the product from spinning, should you occasionally desire to enjoy a smooth ride without the spinning action.

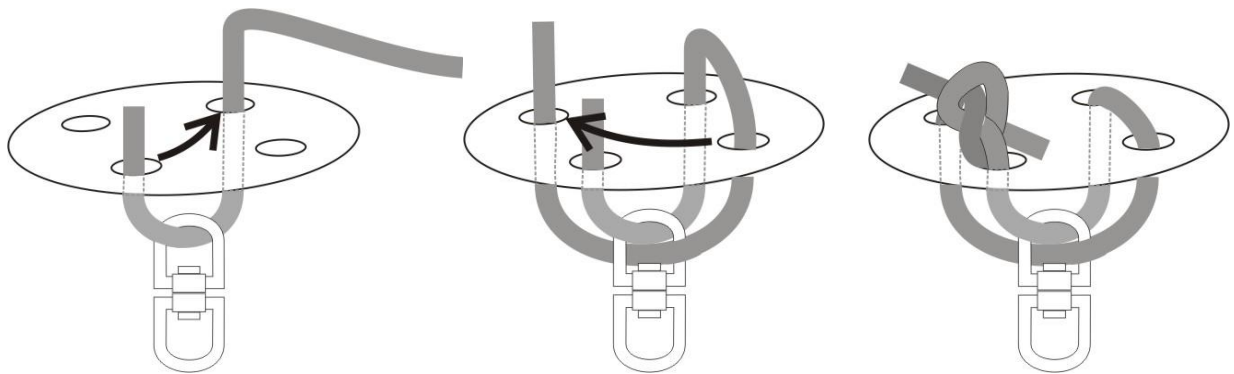
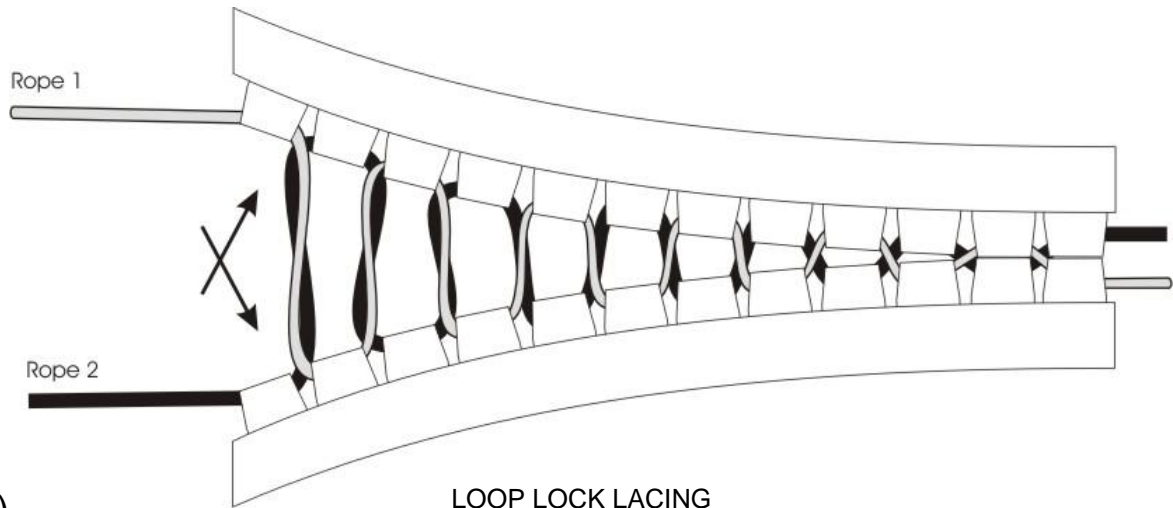


NOTE: The webbing strap loop is a rope-guide only! Never tie the tow-rope to it and never tow the product from this loop. The tow-rope must always be attached to the stainless steel swivel first!

Replaceable Harness: Due to the nature of this product and the dynamic spinning action, the towing harness is exposed to a lot of stress during use. We have provided the protective rubber sleeves over the ropes of the towing harness to protect it further from abrasion; however it is still possible that after a while of use the harness ropes may experience wear and tear and eventually even break. Therefore we made this a replaceable part. Should the towing harness get damaged, please contact our customer service (refer to the contact information on the cover page of this manual) for a replacement part.

The harness is rather easy to replace, by following these steps:

- 1) Open the loop lock lacing on the side of the floor hull (loop lock is laced just like shoe laces)
- 2) The bladder inside is tied into place in the corners of the loop lock with little pieces of rope; in addition the valve is held in place with 2 small rope loops placed around it: untie the ropes and free up the valve to move the bladder to a side and gain access to the center of the hull, where the towing harness is tied into place
- 3) Remove the damaged ropes of the harness; keep the stainless steel swivel which can be reused
- 4) Take the new harness rope with rubber sleeves and lace it through the holes in the hull and tie the ends in a tight knot, like the old harness was laced and tied (see steps in Figure 5 on the next page).
- 5) Put the bladder back into place and tie it in the corners of the loop lock as before; put the valve back in place with the small rope loops placed around it



2) Start the rope from inside of hull out, through the protective rubber sleeve and through the stainless steel swivel and back inside through the opposite hole.

3) Repeat the first step, this time utilizing the other 2 opposing holes, which will cross the rope through the stainless steel swivel.

4) Now both ends of the rope should be inside the hull in the adjacent holes, so tie the rope ends tightly with a knot. Make sure it is well tied and doesn't get loose.

Fig. 5

OPERATING HINTS:

First and foremost, as with operation and use of any towable, make sure to **familiarize yourself with the product, read all warnings in this manual and on the product and be fully aware of all risks involved and described. Make sure to read the Important Watersports Guidelines and Watersports Safety Code on the following pages.**

This towable features the unique design providing a thrilling spin ride. It is intended to be used either sitting in the seats and resting the feet against the footrests in front of each seat, or also in the kneeling position facing the center of the product and holding on to the handles on the top of the upper structure. Whichever way of use you choose, it is important that all riders on the product communicate and use it the same way and provide the proper balance of the product.



NOTE TO BOAT DRIVER AND RIDERS: As the boat starts towing the product, the initial pull can cause the item to tilt and the riders to spill. It is therefore important to start towing the product slowly and allow the riders and the product to gain stability and start planing properly before increasing the speed. Make sure to observe the speed limits specified in the warnings on the product and in this manual.



WARNING



READ ALL WARNINGS CONTAINED IN OWNER'S MANUAL AND ON THE PRODUCT. WEAR APPROPRIATE CLOTHING TO AVOID INTERNAL INJURIES.



WARNING



USE OF THIS PRODUCT AND PARTICIPATION IN THE SPORT INVOLVES INHERENT RISKS OF INJURY OR DEATH.

- * THE RIDER ACCEPTS FULL RESPONSIBILITY FOR THE ASSOCIATED RISK OF INJURY OR DEATH.
- * DO NOT USE AT SPEEDS THAT EXCEED SKILLS OF THE RIDER. BOAT SPEED FOR ADULTS SHOULD NEVER EXCEED 20 MPH FOR ADULTS AND 15 MPH FOR CHILDREN
- * THIS PRODUCT SHOULD NEVER BE USED BY CHILDREN EXCEPT UNDER ADULT SUPERVISION.
- * THIS IS NOT A PERSONAL FLOTATION DEVICE.
- * ALWAYS WEAR A U.S. COAST GUARD APPROVED TYPE III (PFD) VEST.
- * NEVER PLACE WRISTS OR FEET THROUGH HANDLES OR TOWING HARNESS. ENSURE TOW ROPE IS CLEAR OF ALL BODY PARTS PRIOR OR DURING USE.
- * RIDER SHOULD KEEP FEET OUT OF THE WATER.
- * WATER CRAFT DRIVER IS RESPONSIBLE FOR THE RIDE SINCE THE TUBE CANNOT BE CONTROLLED BY THE RIDER. ALWAYS HAVE A PERSON OTHER THAN THE DRIVER AS AN OBSERVER.
- * WATER CRAFT DRIVER SHOULD AVOID EXCESSIVE SPEED OR SHARP TURNS WHICH MIGHT CAUSE THE TUBE TO FLIP OVER ABRUPTLY RESULTING IN SERIOUS INJURY TO THE RIDER.
- * DO NOT TOW IN SHALLOW WATER OR NEAR SHORE, DOCKS, PILINGS, SWIMMERS OR OTHER BOATS.
- * DO NOT EXCEED THE MANUFACTURERS RECOMMENDED NUMBER OF RIDERS FOR YOUR PARTICULAR TUBE.
- * USE A TOW ROPE OF AT LEAST 1500 LBS. AVERAGE TENSILE STRENGTH FOR PULLING A SINGLE PERSON, 2375 LBS. AVERAGE TENSILE STRENGTH FOR PULLING TWO PEOPLE.
- * THE TOW ROPE SHOULD BE AT LEAST 60 FEET IN LENGTH BUT NOT TO EXCEED 75 FEET.
- * DO NOT OPERATE WATERCRAFT OR RIDE UNDER THE INFLUENCE OF ALCOHOL OR DRUGS.
- * READ OWNER'S MANUAL BEFORE USE.

PLEASE READ CAREFULLY!

IMPORTANT WATERSPORTS GUIDELINES:

Water sports can be safe and fun for all levels of enthusiasts. The Owner's Manual is presented to enhance your enjoyment of the sport. It is intended to alert you to some of the potentially dangerous conditions that can arise in all water sports.

To reduce the risk of injury or death, follow these guidelines.

- Carefully read this manual and follow the instructions.
- Only use your tube with a responsible watercraft operator who knows how to operate a watercraft properly.
- Take all reasonable precautions in the use and operation of this product and your boat.
- Teach anyone using this product how to attach it to the tow rope, how to ride it, and how to maintain it.
- Do not exceed the manufacturer's recommended number of riders.
- This product is designed for more than one person; take extra precaution to avoid colliding with one another.
- Never strap or attach anyone to the product. Never put your feet or hands through the strapping of the towing system or handles.
- Never attempt jumps or dangerous tricks with the product. Avoid collisions with other tubes.
- Scout the area before use to avoid any debris or obstacles that might present a safety hazard.
- Do not ski or ride in shallow water or near shore, dock, jetties, pontoons, pylons, power lines, beacons, swimmers or other water craft
- Know your own limits. Stop when you are tired. Act responsibly. Be in good physical condition and be cautious in your use of this or any other towable tube.
- Check the rope and connectors for frays, cuts, sharp edges, knots, or wear before each use. Discard rope if any such condition exists or if rope appears to be worn. Such conditions may lead to breaks.
- Do not use tow rope with elastic or bungee material to pull skiers or riders. Such an addition can break or stretch which may lead to injury of users or boat occupants.
- Rope is subject to deterioration when exposed to direct sunlight. The life of the product will be extended when stored away from sunlight.
- The tow rope should be replaced when signs of deterioration appear, indicated by the existence of discoloration, wearing, fraying or unraveling.
- Do not add hardware or attachments that are not otherwise supplied by the manufacturer.



WATERSPORTS SAFETY CODE



Water sports are fun and challenging but involve some inherent risks of injury or death. To increase your enjoyment of the sport and to reduce your risk of injury, use common sense and follow these rules:

Before You Start:

- Familiarize yourself with all applicable federal, state and local laws, the risks inherent in the sport and the proper use of the equipment.
- Know the waterways.
- Always have a person other than the boat driver as an observer.
- Skier/rider, observer and driver must agree on hand signals (see hand signals on page 9).
- Never start out until skier/rider signals he/she is ready. Observer and skier/rider should maintain constant eye contact.
- Use caution and common sense.

Your Equipment and Your Tow Rope:

- Inspect all equipment prior to use. Check bindings, fins, tube and attachment point, and flotation device prior to each use. Do not use if damaged.
- Always wear a U. S. Coast Guard Type III (PFD) vest / for Australia only: approved type II or type III Personal Flotation Device (Ski Vest).
- Rope should be attached to the watercraft in an approved fashion with hardware designed for pulling. Refer to your watercraft manual for instructions on proper tow rope attachment.
- Tow ropes stretch during use. If a rope breaks or is suddenly released, it can snap back into the watercraft. Warn all riders, skiers and occupants of the danger of the rope recoil.
- Inspect tow rope and its attachments before using. Do not use tow rope if frayed knotted or damaged. Replace when signs of excessive deterioration are indicated by discoloration, broken filaments, unraveling or other obvious signs of wear on the rope or hardware.
- Use proper tow rope for the activity.
- Ensure tow rope is clear of all body parts prior to starting out or during use.
- Keep persons and ropes away from propeller when engine is running even in neutral.
- Should rope become entangled in propeller, SHUT OFF ENGINE AND REMOVE IGNITION KEY BEFORE RETRIEVING ROPE.

When You Ski or Ride:

- Attempting land or dock starts can increase the risk of injury or death. **USE THIS PRODUCT ONLY ON WATER.**
- Always remove any slack in the rope between watercraft and skier/rider before starting. Sudden shock loads may cause injury to skier/rider or failure of rope, resulting in snap-back or breakage.

- Do not ski or ride in shallow water, near shore, pilings, docks, rafts, swimmers, other boats or other obstacles. Such obstacles are examples of risks that are inherent in the sport.
- The driver and skier/rider must watch for and be able to stop or turn to avoid obstacles.
- Always ski or ride in control and at speeds appropriate for your ability. Ski or ride within your limits. Follow instructions on tube for safe speed limits.
- Do not ski or ride over ramps or jumps without prior instruction.
- Falling and the injuries that may result are inherent risks in the sport.
- Use a flag to signal to others that a skier or rider is in the water.
- Do not operate watercraft, ski or ride under the influence of alcohol or drugs.

THE WARNINGS AND PRACTICES SET FORTH ABOVE IN THE WATERSPORTS SAFETY CODE REPRESENT SOME COMMON RISKS ENCOUNTERED BY USERS. THE CODE DOES NOT PURPORT TO COVER ALL INSTANCES OF RISK OR DANGER. PLEASE USE COMMON SENSE AND GOOD JUDGEMENT.

Hand Signals



Faster



Slower



Left turn



Right turn



Speed O.K.



Cut Motor



Stop



Back to drop-off area



Pick me up or fallen skier - Watch out



Rider o.k. after fall

LIMITED WARRANTY

Sevylor, Inc. warrants, to the original purchaser only, when any product is used for normal recreational purposes that all boats are free from defects in material and workmanship for a period of nine (9) months from date of purchase. All toys, floats, mattresses, tubes, towables and other inflatables or accessories are free from defects in material and workmanship for a period of ninety (90) days from date of purchase.

If any product is found to be defective, the owner may return it to the store it was purchased from or contact Sevylor by phone or in writing to obtain a return authorization number. If the product is being returned to Sevylor, it must be shipped PREPAID as instructed with a copy of the original sales receipt. Sevylor will not be held responsible for any lost or improperly shipped items if a return authorization number is not obtained in advance.

After inspection of any product found defective, Sevylor shall either repair or replace the defective part or item as deemed necessary by Sevylor. Sevylor shall perform its responsibilities to repair or replace said item within thirty (30) days of receipt of any authorized return.

The warranty does NOT cover any product used for rental, for hire or in professionally guided tours and other uses not considered for normal recreational purposes. It also does not cover any punctures, cuts or abrasions sustained in normal use or damage from unreasonable uses or improper storage.

THERE ARE NO WARRANTIES, WHICH EXTEND BEYOND THE DESCRIPTION OF THE FACE HEREOF. SEVYLOR, INC. SHALL NOT BE HELD LIABLE FOR INCIDENTAL AND CONSEQUENTIAL DAMAGES.

THIS WARRANTY IS INCLUSIVE IN LIEU OF ALL OTHER WARRANTIES.

This warranty gives you specific legal rights and you may also have other rights, which may vary, from state to state.

SEVYLOR, INC.
4398 Corporate Center Drive
LOS ALAMITOS, CA 90720
www.sevylor.com
(714) 503-6300

0508

FROM:

PLACE
STAMP
HERE

TO:
SEVYLOR, U. S. A. INC.
4398 Corporate Center Drive
Los Alamitos, Ca. 90720

FOLLOWING INFORMATION SHOULD BE FILLED IN AND KEPT FOR YOUR RECORDS:

MODEL: _____

DATE OF PURCHASE: _____

PURCHASED FROM: _____

CITY: _____ STATE: _____ ZIP: _____

In order to validate your warranty cut here and mail
Warranty Registration Card to Sevylor.

WARRANTY REGISTRATION CARD

PURCHASER'S NAME: _____

ADDRESS: _____

CITY: _____ STATE: _____ ZIP: _____

MODEL NO: _____ DESCRIPTION: _____

DEALERS NAME: _____

DEALERS ADDRESS: _____