



varioPRINT
6000 series TITAN
MONOCHROME
PRODUCTION
DIGITAL PRESSES



varioPRINT 6330 TPxp TITAN shown with optional accessories.

varioPRINT 6000 series TITAN MONOCHROME PRODUCTION DIGITAL PRESSES

Product Specifications

MARKING ENGINE

Technology	CopyPress			Monthly Duty Cycle¹	
Printer Type	LED			VP 6330:	Up to 10 Million
Engine Type	Gemini Technology			VP 6270:	Up to 8 Million
Print Resolution	600 x 600 dpi or 600 x 1200 dpi			VP 6220:	Up to 5 Million
LPI	85/106/125/141/180 lpi			VP 6180:	Up to 2.5 Million
Duplex Print Speed				Paper Size²	7" x 10" to 13.8" x 19.7"
	LTR	11x17	12x18	Paper Weight³	
VP 6330	Up to 320 ipm	Up to 167 ipm	Up to 158 ipm	Plain Paper:	12 lb. Bond ⁴ to 110 lb. Cover (45 to 300 gsm)
VP 6270	Up to 266 ipm	Up to 143 ipm	Up to 135 ipm	Coated Media:	20 lb. Bond to 90 lb. Cover (80 to 250 gsm)
VP 6220	Up to 216 ipm	Up to 116 ipm	Up to 109 ipm	Options:	Media Enhancement Module (not available for TPxp or MICR models) Speed Pass Program
VP 6180	Up to 177 ipm	Up to 95 ipm	Up to 90 ipm	Power Source	
Optimum Volume¹				3 Phase:	208 - 240 V, 30 A
VP 6330:	1 Million to 10 Million			Single Phase:	208 - 240 V, 50 A
VP 6270:	750,000 to 8 Million			Weight⁵	2,406 lb.
VP 6220:	500,000 to 5 Million			Dimensions (W x D x H)⁵	112.4" x 42.2" x 48.2"
VP 6180:	300,000 to 2.5 Million				

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INPUT ACCESSORIES

Paper Input Module-B1

Paper Feeding:	Suction Feeding, Air Separation
Paper Capacity⁶	Up to 4,600 Sheets Up to 8,000 Sheets (with Duo Tray Option)
Trays 1 and 2:	Up to 600 Sheets
Trays 3 and 4:	Up to 1,700 Sheets Up to 3,400 Sheets (with Duo Tray Option)
Attach Inline⁷	3
Paper Size	
Minimum:	8" x 8"
Maximum:	12.6" x 19.2"
Optional:	7" x 10" with Statement-sized Option for PIM-B1
Paper Weight³	
Plain Paper:	13 lb. Bond to 110 lb. Cover (50 to 300 gsm)
Coated Media:	20 lb. Bond to 90 lb. Cover (80 to 250 gsm)
Optional:	12 lb. Bond to 110 lb. Cover (with Light Weight Media Kit)
Options:	Duo Paper Tray-C1 Statement Size (7" x 10") Form Assist Module
Power Source:	115 V/15 A
Weight:	476 lb.
Dimensions (W x D x H):	37.2" x 28.2" x 45.3"

Paper Input Module Flex-A1

Paper Feeding:	Suction Feeding, Air Separation
Paper Capacity⁶	Up to 4,500 Sheets
Tray 1 and 2:	Up to 600 Sheets
Tray 3 and 4:	Up to 1,650 Sheets
Attach Inline:⁷	3
Paper Size:	
Minimum:	8" x 8"
Maximum:	13.8" x 19.7"
Paper Weight³	
Plain Paper:	13 lb. Bond to 110 lb. Cover (50 to 300 gsm)
Coated Media:	20 lb. Bond to 90 lb. Cover (80 to 250 gsm)
Options:	Form Assist Module
Power Source:	115 V/15 A
Weight:	476 lb.
Dimensions (W x D x H):	37.2" x 28.2" x 45.3"

Tecnau Sheet Feeder (Roll-to-Sheet Feeding)⁸

Standard Paper Weight:	12 lb. Bond ⁴ to 100 lb. Index (45 to 200 gsm)
Roll Diameter:	4" to 50"
Web Width:	8.3" to 12.6"
Sheet Size:	8.3" x 8" to 12.6" x 19.2"
Power Source:	110 - 120 VAC 50/60 HZ, 6 A
Weight:	1,338 lb.
Dimensions (W x D x H):	148" x 43" x 63"

FINISHING ACCESSORIES

High Capacity Stacker 2.1

Capacity:⁶	Up to 6,000 Sheets (2 Stacks x 3,000 Sheets)
Attach Inline	1 standard, up to 2 optional
Paper Size:	8" x 8" to 13.8" x 19.7"
Paper Weight³	
Plain Paper:	12 lb. Bond to 110 lb. Cover (45 to 300 gsm)
Coated Media:	20 lb. Bond to 90 lb. Cover (80 to 250 gsm)
DFD Interface:	Option for Integration with Third-Party Finishing
Options:	PowerLift-A1 Additional pallets for PowerLift
Power Source:	115 V/15 A
Weight:	353 lb.
Dimensions (W x D x H):	45.4" x 29.0" x 45.3"

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Set Finisher⁹

Paper Capacity: ⁶	Up to 4,000 Sheets
Paper Size (Stacked and Stapled)	
Long Edge:	10.8" to 12"
Short Edge:	8.2" to 8.7"
Number of Staples:	1 or 2 Position Stapling
Stapling Position:	Portrait, Landscape, Side
Stapling Capacity: ⁶	Up to 100 Sheets Shorter 50-Sheet Staple (Optional)
Power Source:	115 V/15 A
Weight: ¹⁰	639 lb.
Dimensions (W x D x H): ¹⁰	75.2" x 45.4" x 29.0"

iCMU-B1 (Integrated Camera Mounting Unit)¹¹

Dimensions (H x W x D):	73.8" x 5.3" x 29"
Weight:	68 lb.
Power Source:	120 V/15 A 220 V/15 A

SDD BLM6200 Booklet Maker¹²

Paper Size:	8" x 9.8" to 12" x 18"
Paper Weight:	16 lb. Bond to 110 lb. Cover (60 to 300 gsm)
Booklet Stapling Capacity: ⁶	Up to 25 Sheets
Options:	Trimmer, Square Fold, Power Stacker
Power Source:	120 V/15 A
Weight:	661 lb.
Dimensions (W x D x H):	89" x 26.8" x 44.7" (Includes Booklet-Maker, Trimmer, Square-Fold, Stacker)

Plockmatic BLM550+ Booklet Maker¹²

Paper Size:	8" x 8" to 12.6" x 19.2" with Standard PIM 8" x 8" to 13.8" x 19.7" with PIM Flex-AI
Paper Weight	
Uncoated/Plain:	20 lb. Bond to 110 lb. Text (80 to 160 gsm); 16 lb. Bond to 90 lb. Cover (60 to 250 gsm) ³
Coated:	70 lb. Text to 100 lb. Text (100 to 155 gsm)
Book Thickness: ⁶	Up to 10.4 mm (Approx. 208 Pages)
Options:	Book Stacker, P2T Two-Knife Trimmer
Power Source:	Single Phase: 200 - 240 V/16 A, 50/60 Hz
Weight:	330 lb.
Dimensions (W x D x H):	65.9" x 73.6" x 52.4" (Includes BLM550+ and Book Stacker)

SDD BLM6300 Booklet Maker¹²

Paper Size:	8" x 8" to 12" x 18"
Paper Weight:	16 lb. Bond to 89 lb. Cover (60 to 240 gsm)
Capacity: ⁶	Up to 25 Sheets
Options:	Rotator, Trimmer, Square Fold, Belt Stacker
Power Source:	120 V/15 A
Weight:	485 lb.
Dimensions (W x D x H):	152.8" x 26.8" x 48" (Includes Booklet-Maker, Rotator, Trimmer, Square-Fold, Long Belt Stacker)

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PRISMAsync Print Server

PRISMAsync Generation:	Mark 10
CPU:	Intel Core i5-8500
Memory:	8 GB
Hard Drive:	500 GB 1 TB
OS:	Windows 10 LTSC
Standard:	Scheduler, PRISMAremote Manager, PRISMAanalytics Dashboard, Automated Workflows, PRISMAremote Monitoring
Optional:	E-Shredding, Integrity Checker, IPDS, PPML, DocBox, Advanced Imposition

Connectivity

Supported PDLs

- PostScript® 3 (3020)/APPE 6.2
- PDF
- PDF/VT1
- IPDS (Optional) AFP IS/3 Standard Compliant
- PDF for IPDS (Option for IPDS)
- PCL 6
- SRA PCL 6 (Optional)
- PPML (Optional)

Workflow Support

- Automatic language sensing for PostScript, PDF, and PCL 6
- Streaming for all PDLs
- Push button switching from IPDS or SRA PCL 6 to PostScript 3/ PDF PCL 6
- Xerox® DigiPath® software and PDF, and PCL6, FreeFlow job ticket support with DPlink™ software (optional)⁷
- Kodak® SmartBoard® connectivity support with KDKlink™ (optional)⁷

¹ Volume based on letter, simplex impressions per month.

² Optional accessories required.

³ See Customer Expectations Document for detailed media specifications and Approved Media List.

⁴ Optional Light Weight Media Kit required.

⁵ Includes PIM and Input Interface Module.

⁶ Capacity based on 20 lb. Bond.

⁷ Max 2 PIMs in combination with Roll-to-Sheet Feeder.

⁸ Paper Input Module-B1 or Paper Input Module Flex-A1 required.

⁹ High Capacity Stacker 2.1 required.

¹⁰ Includes High-Capacity Stacker.

¹¹ Required for Videk DocuVision Edge. Please see Videk DocuVision Edge brochure for more details on that system.

¹² High Capacity Stacker and DFD2 required.

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