



imageFORCE
8105/8195/8186

THE POWER OF
NEXT



imageFORCE 8186 shown with additional accessories.

SPECIFICATIONS

Main Unit

Technology/Type	Laser/A3 Monochrome Multifunction
Core Functions	Standard: Print, Copy, Scan, Send, Store Optional: Fax, Up to 2 lines
Print/Copy Speed (BW)	imageFORCE 8105 Up to 105 ppm (Letter) Up to 81 ppm (Letter-R) Up to 63 ppm (Legal) Up to 52 ppm (11" x 17") imageFORCE 8195 Up to 95 ppm (Letter) Up to 73 ppm (Letter-R) Up to 57 ppm (Legal) Up to 47 ppm (11" x 17") imageFORCE 8186 Up to 86 ppm (Letter) Up to 66 ppm (Letter-R) Up to 52 ppm (Legal) Up to 43 ppm (11" x 17")
Control Panel	10.1" TFT LCD WSVGA Color Touch panel
Memory	6.5 GB RAM
Solid-State Drive	Standard: 512 GB Optional: 1 TB
Interface Connections	NETWORK Standard: 1000Base-T/100Base-TX/10Base-T Optional: Wireless LAN (IEEE 802.11a/b/g/n/ac/ax) OTHERS Standard: USB 2.0 (Host) x 1, USB 3.0 (Host) x 1, USB 2.0 (Device) x 1 Optional: Serial Interface, Copy Control Interface
Paper Sources (Letter, 20 lb. Bond)	Standard: 570-Sheet Paper Cassette, 250-Sheet Multi-Purpose Tray, Dual 1,770-Sheet Paper Decks Optional: 3,660-Sheet Paper Deck Unit-E1, 3,660-Sheet POD Deck Lite-C1, 5,000-Sheet Multi-drawer Paper Deck-E1
Paper Capacity (Letter, 20 lb. Bond)	Standard: 4,360 Sheets Maximum: 9,360 Sheets ¹
Output Options	Copy Tray-R2, Staple Finisher-AC1, Booklet Finisher-AC2, Staple Finisher-AG1, Booklet Finisher-AG1, Staple Finisher- AQ1 ²⁵ , Booklet Finisher-AQ1 ²⁵ , Puncher Unit-BS1, Puncher Unit-BY1, Multi Function, Professional Puncher-C1, Booklet Trimmer-G1, Document Insertion Unit-R1, Paper Folding Unit-K2

Output Capacity (Letter, 20 lb. Bond)	Standard: 250 Sheets Maximum: 5,000 Sheets (with Booklet Finisher-AG1)
Finishing Capabilities	Collate, Group, Offset, Staple, Saddle Stitch, Hole Punch, Eco Staple, Staple On Demand, Document Insertion, Z-fold, Half-fold, C-fold, Accordion-Z fold, Double Parallel-fold, Trimming (capabilities vary depending on the options installed)
Supported Media Types	Paper Cassette: Thin, Plain, Recycled, Color, Heavy, Bond, Transparency, Pre-punched, Letterhead, Tab ² , Envelope ³ Paper Decks (Right/Left): Thin, Plain, Recycled, Color, Heavy, Bond, Pre-punched, Letterhead Multi-Purpose Tray: Thin, Plain, Recycled, Color, Heavy, Coated, Bond, Transparency, Label, Pre-punched, Letterhead, Tab, Envelope, Film, Textured, Tracing
Supported Media Sizes	Paper Cassette: Standard Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter, Letter-R, Executive, Statement Custom Size: 4" x 5-7/8" to 13" x 19-1/4" Envelopes ³ : COM10 No.10, Monarch, ISO-C5, DL Envelope Custom Size: 3-1/2" x 5-7/8" to 13" x 19-1/4" Paper Decks (Right/Left): Standard Size: Letter Multi-Purpose Tray: Standard Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter, Letter-R, Executive, Statement Custom Size: 4" x 5-7/8" to 13" x 19-1/4" Free Size: 4" x 5-7/8" to 13" x 19-1/4" Long Sheet ⁴ : 8-1/4" x 19-1/4" to 13" x 51-1/4" Envelopes: COM 10 No.10, Monarch, DL, ISO-C5 Envelope Custom Size: 3-1/2" x 5-7/8" to 13" x 19-1/4"
Supported Media Weights	Multi-Purpose Tray: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Paper Decks (Right/Left): 14 lb. bond to 80 lb. cover (52 to 220 GSM) Paper Cassette: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Duplexing: 14 lb. bond to 140 lb. index (52 to 300 GSM)

SPECIFICATIONS CONTINUED

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Warm-Up Time	Quick Startup Mode: Approx 4 Seconds ⁵
	From Sleep Mode: Approx. 300 Seconds ⁶ (imageFORCE 8105/8195) Approx. 120 Seconds ⁶ (imageFORCE 8186)
	From Power On: Approx. 300 Seconds ⁷ (imageFORCE 8105/8195) Approx. 120 Seconds ⁷ (imageFORCE 8186)
Dimensions (W x D x H)	38" x 34-1/4" x 46-5/8"
Installation Space (W x D)	Basic: 69-3/8" x 55-1/2" (1,762 x 1,409 mm) (with Multi-Purpose Tray opened + paper cassette opened + Copy Tray)
	Fully Configured: 245-1/2" x 56-1/2" (6,236 x 1,436 mm) (Document Insertion Unit-R1 + Multi Function Professional Puncher-C1 + Paper Folding Unit-K2 + Booklet Finisher-AG1 front cover opened + Booklet Trimmer-G1 + Multi-drawer Paper Deck-E1 + LS Catch Tray-B1)
Weight	Approx. 589 lb. ⁸
Print Specifications	
Print Resolution (dpi)	2,400 x 2,400
Standard Page Description Languages	UFR II, PCL6/PCL5, Adobe® PostScript®3™
Direct Print Supported File Types	PDF, EPS®, TIFF, JPEG, and XPS
Printing from Mobile and Cloud	A range of standard and optional software and MEAP based solutions (including AirPrint, Mopria, IPP Everywhere, Canon PRINT, optional uniFLOW Online, Universal Print by Microsoft®, and optional Cloud Connector) are available to provide printing from mobile devices or compatible internet-connected devices and cloud-based services depending on your requirements. Please contact your sales representative for further information.
Operating System Standard Printing	Android/Windows® 10/Windows® 11/Chrome OS/macOS (11.2.2 or later)/iOS (15.2 or later)/iPadOS
Fonts	PCL: 93 Roman, 10 Bitmap fonts, 2 OCR fonts, Andalé Mono WT (Japanese, Korean, Simplified and Traditional Chinese) ¹¹ , Barcode fonts ¹² PS: 136 Roman
Operating System ¹³	UFRIL: Windows® 10/11/Server2016/Server2019/Server2022/Server2025, macOS (10.14 or later) PCL: Windows® 10/11/Server2016/Server2019/Server2022/Server2025 PS: Windows® 10/11/Server2016/Server2019/Server2022/Server2025, macOS (10.14 or later) PPD: Windows® 10/11, macOS (10.15 or later)
Copy Specifications	
First-Copy-Out Time (Letter)	imageFORCE 8105: As fast as 4.9 seconds
	imageFORCE 8195: As fast as 4.9 seconds
	imageFORCE 8186: As fast as 5.6 seconds
Copy Resolution (dpi)	600 x 600
Multiple Copies	Up to 9,999 copies
Magnification	Variable Zoom: 25% to 400% (1% Increments)
Scan Specifications	
Type	Single-Pass Duplexing Automatic Document Feeder (Multi-Sheet Feed Detection is supported)
Document Feeder Paper Capacity	Up to 200 Sheets (20 lb. Bond)
Document Feeder Supported Media Sizes	Document Feeder Media Size: 11" x 17", Legal, Letter, Letter-R, Statement, Statement-R, Custom Size (2-3/4" x 5-1/2" to 12" x 17")
Document Feeder Supported Media Weights	50 to 220 GSM
Platen Scanning Size	Up to 11-3/4" x 17"
Pull Scan Specifications	Color Network ScanGear2 for both TWAIN and WIA
	Supported OS: Windows® 10/11/Server 2016/Server 2019/Server 2022/Server 2025 ¹³
Scan Resolution (dpi)	600 x 600

Scan Method	Push Scan, Pull Scan, Scan to Box, Scan to Advanced Box, Scan to Network, Scan to USB Memory Key, Scan to Mobile Devices, Scan to Cloud (Optional uniFLOW Online or Cloud Connector)
Scan Speed (ipm, BW/Color, Letter)	Single-Scanning: Up to 135/135 (300 x 300 dpi, send), Up to 80/80 (600 x 600 dpi, copy) Double-Sided Scanning: Up to 270/270 (300 x 300 dpi, send), Up to 160/90 (600 x 600 dpi, copy)
Send Specifications	
Destination	Standard: E-mail/Internet FAX (SMTP ¹⁴), SMB, FTP, WebDAV, Mail Box Optional: Super G3 FAX, IP Fax
Address Book	LDAP (2,000)/Local (1,600)/Speed dial (200)
Communication Protocol	File: FTP (TCP/IP), SMB3.1.1 (TCP/IP), WebDAV E-mail/I-Fax: SMTP, POP3
File Format	TIFF (MMR), JPEG, PDF (Compact, Searchable, Optimize for Web, PDF/A-1b, Trace & Smooth, Encrypted, Device Signature, User Signature), XPS (Compact, Device Signature, User Signature), Office Open XML (PowerPoint, Word)
Send Features	Original Type Selection, Two-sided Original, Book to Two Pages, Different-size Originals, Density Adjustment, Sharpness, Copy Ratio, Erase Frame, Job Build, Delayed Send, Preview, Job Done Notice, File Name, Subject/Message, Reply-to, E-mail Priority, TX Report, Original Content Orientation, Skip Blank Pages
Fax Specifications	
Modem Speed	Super G3: 33.6 kbps G3: 14.4 kbps
Compression Method	MH, MR, MMR, JBIG
Resolution (dpi)	400 x 400 (Ultra Fine), 200 x 400 (Super Fine), 200 x 200 (Fine), 200 x 100 (Normal)
Sending/Receiving Size	11" x 17", Legal, Letter, Letter-R, Statement-R
FAX Memory	Up to 30,000 Pages (2,000 jobs)
Speed Dials	Max. 200
Group Dials/Destinations	Max. 199 Dials
Sequential Broadcast	Max. 256 Addresses
Memory Backup	Yes
Store Specifications	
Mail Box (Number Supported)	100 User Inboxes, 1 Memory RX Inbox, 50 Confidential Fax Inboxes Maximum 30,000 Pages (2,000 jobs) Stored
Advanced Box	Communication Protocol: SMB or WebDAV Supported Client PC: Windows® 10/11 Concurrent Connections (Max.): SMB:64, WebDAV:3
Advanced Box Available Disc Space	Approx. 16 GB (Standard SSD) Approx. 480 GB (with Optional 1 TB SSD)
Security Specifications	
Authentication and Access Control	User Authentication (Picture Login, Picture and PIN Login, Card Login, Username and Password Login, Function Level Login, Mobile Login), Department ID Authentication (Department ID and PIN Login, Function Level Login), optional uniFLOW Online/uniFLOW ¹⁵ (PIN Login, Picture Login, Picture and PIN Login, Card Login, Card and PIN Login, Username and Password Login, Department ID and PIN Login, Function Level Login), Microsoft Entra ID Authentication (Password Login, Card Login), Two-Factor Authentication at LUI/RUI, Access Management System (Access Control)
Document Security	Print Security (Secure Print, Encrypted Secure Print, Forced Hold Printing, optional uniFLOW Secure Print ¹⁶), Receive Data Security (Confidential Fax Inbox Forwarding Received Documents Automatically), Scan Security (Encrypted PDF, Device Signature PDF/XPS, User Signature PDF/XPS), BOX Security (Mail Box Password Protected, Advanced Box Access Control), Send Data Security (Setting for requesting password input per transmission, Restricted E-mail/File send functions, Confirming FAX number, Allow/Restrict Fax Driver Transmissions, Allow/Restrict Sending from History, S/MIME Support), Secure Watermark

SPECIFICATIONS CONTINUED

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Network Security	TLS 1.3 (FIPS140-3), IPSec (FIPS140-3), IEEE802.1X authentication, SNMPv3, Firewall Functionality (IP/MAC Address Filtering), Dual Network Support (Wired LAN/Wireless LAN, Wired LAN/Wired LAN), WPA3 support (Wi-Fi), Enabling/Disabling (Network Applications, Remote UI, USB Interface), G3 FAX separation from LAN, USB Port separation from LAN, Prohibit the execution of files stored in Advanced Box in the MFP, Scan and Send - Virus Concerns for E-mail Reception
Device Security	Protecting SSD Data [SSD Data Encryption (FIPS140-3), SSD Lock], Standard SSD Initialize, Initialize (NIST 800-88 Purge Level), Trusted Platform Module (TPM 2.0), Job Log Conceal Function, Protecting MFP Software Integrity: Verify System at Startup (NIST SP800-193: Protection) ¹⁶ , Checking MFP Software Integrity & Platform Firmware Resiliency: Automatic System Recovery (NIST SP800-193: Recovery), Runtime Intrusion Detection: Trellix Embedded Control ¹⁵ , HCD-PP Common Criteria Certification (Validation pending)
Device Management and Auditing	Administrator Password, Digital Certificate And Key Management, SAN certificates, Audit Log, Cooperating with External Security Audit System (SIEM: Security Information and Event Management) ¹⁷ , Image Data Logging, Security Policy Setting
Environmental Specifications	
Operating Environment	Temperature: 50 to 86 °F Humidity: 20 to 80% RH (Relative Humidity)
Power Requirements	110-127V, 60Hz, 16A
Power Consumption	Power Consumption Maximum: Approx. 2,235 W Sleep mode: Approx. 10.9 W ¹⁸ Production Efficiency (Wh/Image) imageFORCE 8186: 0.38 Wh/Image imageFORCE 8195: 0.31 Wh/Image imageFORCE 8105: 0.31 Wh/Image
Environmental Standards	ENERGY STAR® certified EPEAT Gold
Consumables	
Toner Cartridges	GPR-1005 Toner BK
Toner Yield (Estimated @6% Coverage)	GPR-1005 Toner BK: Approx. 90,500 pages
Paper Source Options	
Paper Deck Unit-E1	Paper Capacity: 3,660 Sheets [20 lb. bond (75 GSM)] Paper Type: Thin, Plain, Recycled, Color, Heavy, Bond, Pre-Punched, Letterhead Paper Size: Letter Paper Weight: 14 lb. bond to 140 lb. index (52 to 256 GSM)
POD Deck Lite-C1	Paper Capacity: 3,660 Sheets [20 lb. bond (75 GSM)] Paper Type: Thin, Plain, Recycled, Color, Heavy, Coated, Textured, Tracing, Bond, Transparency, Label, Pre-punched, Letterhead, Tab, Envelope ¹⁹ Paper Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter, Letter-R, Executive, Statement Custom Size: 5-1/2" x 5-7/8" to 13" x 19-1/4" Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM)
Multi-Drawer Paper Deck-E1	Paper Capacity: 5,000 (Upper/Middle: 1,500, Lower: 2,000) Sheets [20 lb. bond (75 GSM)] Paper Type: Thin, Plain, Recycled, Color, Heavy, Coated, Textured, Tracing, Bond, Transparency, Label, Pre-Punched, Letterhead, Tab, Envelope ²⁰ Paper Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter, Letter-R, Executive, Statement Custom Size: 5-1/2" x 7-1/8" to 13" x 19-1/4" Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM)
Paper Output Options ²¹	
Copy Tray-R2	Capacity: Up to 250 Sheets [20 lb. bond (75 GSM)] Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM)
Staple Finisher-AC1 ²²	Tray Capacity [with 20 lb. bond (75GSM) paper]: Upper Tray: Letter, Executive, Statement: Up to 250 Sheets 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R: 125 Sheets Envelopes: 30 Sheets Mid-Tray: Same as upper tray Lower Tray: Letter, Executive, Statement: Up to 3,000 Sheets 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R: 1,500 Sheets A6R: 250 Sheets Envelopes: Monarch: Up to 30 Sheets, COM10 No.10, DL, ISO-C5: 100 Sheets Long Sheet: Length up to 30" (762.0 mm): Up to 50 Sheets ²³ Length up to 51-1/4" (1,300.0 mm): Up to 1 Sheet

	Paper Weight: Upper Tray: 14 lb. bond to 140 lb. index (52 to 256 GSM) Mid Tray: 14 lb. bond to 140 lb. index (52 to 256 GSM) Lower Tray: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Staple Position: Corner, Double Staple Capacity: Letter, Executive: Up to 65 Sheets (52 to 90 GSM) 11" x 17", Legal, Letter-R: Up to 40 Sheets (52 to 90 GSM) Eco Staple: 11" x 17", Letter: 10 Sheets [14 lb. bond to 17 lb. bond (52 to 64 GSM)] Up to 8 Sheets [18 lb. bond to 21 lb. bond (65 to 81.4 GSM)] Up to 6 Sheets [22 lb. bond to 28 lb. bond (81.5 to 105 GSM)] Staple On Demand: Up to 65 Sheets [17 lb. bond to 24 lb. bond (52 to 90 GSM)]
Booklet Finisher-AC2 ²²	(Includes the above Staple Finisher-AC1 basic staple specifications.) Saddle Stitch paper size: 12" x 18", 11" x 17", Legal, Letter-R, Custom Size [7-1/3" x 10-3/5" to 12" x 18"] Saddle Stitch Staple Capacity: Up to 20 Sheets x 10 Sets [14 lb. bond to 21 lb. bond (52 to 81.4 GSM)] [including 1 cover Sheet 14 lb. bond to 140 lb. index (52 to 256 GSM)] Non Staple Folded Bunch Capacity: Up to 5 Sheets [14 lb. bond to. 28 lb bond (52 to 105 GSM)]
Staple Finisher-AG1	Tray Capacity [with 20 lb. bond (75GSM) paper]: Upper Tray: 13" x 19", 12" x 18", 11" x 17", Legal, Letter, Letter-R, Executive, Statement-R : Up to 1,000 Sheets Z-Fold: 11" x 17": Up to 30 Sheets Half-fold: Letter-R: Up to 50 Sheets Envelope: Up to 150 Sheets Long Sheet: Length up to 30": Up to 300 Sheets ²⁴ / 100 Sheets ²³ Length up to 51-1/4": Up to 10 Sheets ²⁴ Lower Tray: If [High-Volume Stack Mode] is set to [On]: Letter, Executive: Up to 4,000 Sheets Letter-R: Up to 2,000 Sheets 11" x 17", Legal : Up to 1,500 Sheets 13" x 19", 12" x 18": Up to 1,000 Sheets If [High-Volume Stack Mode] is set to [Off]: Letter, Executive: Up to 2,000 Sheets 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R: Up to 1,000 Sheets Z-Fold: 11" x 17": Up to 30 Sheets Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Staple Position: Corner, Double Staple Capacity: Letter, Executive: Up to 100 Sheets [14 lb. bond to 21 lb. bond (52 to 80 GSM)] 11" x 17", Legal, Letter-R: Up to 50 Sheets [14 lb. bond to 21 lb. bond (52 to 81.4 GSM)]
Booklet Finisher-AG1	Saddle Stitch Paper Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R, Custom Size [8-1/4" x11" to 13" x 19-1/4"] Saddle Stitch Staple Capacity: 25 Sheets [14 lb. bond to 21 lb. bond (52 to 80 GSM)] [including 1 cover Sheet up to 110 lb. cover (300 GSM)] Non-Staple Folded Bunch Capacity: up to 5 Sheets [14 lb. bond to 77 lb. cover (52 to 209 GSM)]
Staple Finisher-AQ1 ²⁵	(Requires Paper Folding Unit-K2) Tray Capacity [with 20 lb. bond (75GSM) paper]: Upper Tray: Letter, Executive, Statement-R: 250 Sheets 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R: Up to 125 Sheets Envelope: Up to 30 Sheets Z-Fold: Up to 30 Sheets Half-fold: Up to 30 Sheets Lower Tray: If [High-Volume Stack Mode] is set to [On]: Letter, Executive: Up to 4,000 Sheets Letter-R : Up to 2,000 Sheets 13" x 19", 12" x 18", 11" x 17", Legal, Statement-R: Up to 1,500 Sheets If [High-Volume Stack Mode] is set to [Off]: Letter, Executive: Up to 2,000 Sheets Statement-R : Up to 1,500 Sheets 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R: Up to 1,000 Sheets Envelope: 150 Sheets Z-Fold: 11" x 17", Legal, Letter-R: Up to 30 Sheets Half-fold: Letter-R: Up to 50 Sheets Long Sheet: Length up to 30": Up to 100 Sheets ²³ Length up to 51-1/4": Up to 1 Sheet Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Staple Position: Corner, Double Staple Capacity: Letter, Executive: Up to 100 Sheets [14 lb. bond to 24 lb. bond (52 to 90 GSM)] 11" x 17", Legal: Up to 65 Sheets [14 lb. bond to 24 lb. bond (52 to 90 GSM)]

Booklet Finisher-AQ1²⁵	(Includes the above Staple Finisher-AQ1 basic specifications) (Requires Paper Folding Unit-K2) Saddle Stitch Paper Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R, Custom Size [8-1/4" x 10-5/8" to 13" x 19-1/4"] Saddle Stitch Staple Capacity: Up to 20 Sheets [16 lb. bond to 21 lb. bond (60 to 81.4 GSM)] [including 1 cover Sheet 16 lb. bond to 110 lb. cover (60 to 300 GSM)] Non Staple Folded Bunch Capacity: Up to 5 Sheets [16 lb. bond to 28 lb. bond (60 to 105 GSM)]
Puncher Unit-BS1	(Requires Staple Finisher-AG1 or Booklet Finisher-AG1) Two or Three Holes Acceptable Punch Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Acceptable Punch Paper Size: Two holes: 11" x 17", Legal, Letter, Letter-R, Executive, Custom Size [7-1/8" x 7-1/8" to 11-3/4" x 17", Width = 7-1/8 to 8"; Length = 10-1/8" to 10-5/8" only] Three holes: 11" x 17", Letter, Executive, Custom Size [9-1/2" x 7-1/8" to 11-3/4" x 17"]
Puncher Unit-BY1	(Requires either the Staple Finisher-AQ1 ²⁵ or Booklet Finisher-AQ1 ²⁵) Two or Three Holes Acceptable Punch Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Acceptable Punch Paper Size: Two holes: 11" x 17", Legal, Letter, Letter-R, Executive Three holes: 11" x 17", Letter, Executive
Multi Function Professional Puncher-C1	(Requires any of the following: Staple Finisher-AG1, Booklet Finisher-AG1, Staple Finisher-AQ1 ²⁵ , or Booklet Finisher-AQ1 ²⁵) Acceptable Punch Paper Weight: Bypass: 20 lb. bond to 140 lb. index (75 to 256 GSM) Punch: 20 lb. bond to 140 lb. index (75 to 256 GSM) Acceptable Punch Paper Size: Bypass: 4" x 5-7/8" to 13" x 19-1/4" Punch: 11" x 17", Legal, Letter, Letter-R Supported Punch Dies (optional): Letter: Loose Leaf (3-, 4-, or 5-hole), Plastic Comb (19-hole), Twin Loop (21- or 32-hole), Color Coil (44-hole), Velo Bind (11-hole), High Durability Color Coil (44-hole), High Durability Loose Leaf (3-hole), High Durability Plastic Comb (19-hole)
Booklet Trimmer-G1	(Requires Booklet Finisher-AG1) Booklet Capacity: 10 booklets (Booklet Size: A4, 50 Sheets, 21.3 lb. (80 GSM)) Acceptable Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Acceptable Paper Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R, Custom Size: 8-1/4" x 11" to 13" x 19-1/4" Trim Amount: 1/8" to 1-1/8" Trimming Capacity: Up to 25 Sheets (50 Sheets by Half-Fold [14 to 21.3 lb. bond (52 to 80 GSM)]) Waste Tray Capacity: Approx. 5,000 Sheets [21 lb. (80 GSM)]
Document Insertion Unit-R1	(Requires any of the following: Staple Finisher-AG1, Booklet Finisher-AG1, Staple Finisher-AQ1 ²⁵ , or Booklet Finisher-AQ1 ²⁵) Number of Trays: 2 Tray Capacity [with 20 lb. bond (75 GSM) paper]: Upper tray: Up to 200 Sheets Lower tray: Up to 200 Sheets Acceptable Paper Type: Thin, Plain, Recycled, Color, Heavy, Coated, Tracing, Textured, Bond, Pre-punched, Letterhead, Tab Acceptable Paper Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter, Letter-R, Executive Custom Size: 7-1/8" x 7-1/8" to 13" x 19-1/4" Acceptable Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM)
Paper Folding Unit-K2	(Requires any of the following: Staple Finisher-AG1, Booklet Finisher-AG1, Staple Finisher-AQ1 ²⁵ , or Booklet Finisher-AQ1 ²⁵) Supported Folding Type: Z-Fold, C-Fold, Accordion Z-Fold, Double Parallel-Fold, Half-Fold Acceptable Paper Type: Thin, Plain, Recycled, Color, Bond, Coated, Textured Acceptable Paper Sizes: Z-Fold: 11" x 17", Legal, Letter-R C-Fold, Accordion Z-Fold, Half-Fold: Letter-R Double-parallel Fold: Legal, Letter-R Acceptable Paper Weight: Z-Fold, C-Fold, Accordion Z-Fold, Half-Fold: 14 to 28 lb. bond (52 to 105 GSM) Double Parallel Fold: 14 to 24 lb. bond (52 to 90 GSM) Output Capacity (with 20 lb. bond paper): Z-Fold, Half-Fold: Depends on the specifications of the finisher C-Fold, Accordion Z-Fold: Approx. 40 Sheets Double Parallel-Fold: Approx. 25 Sheets

¹ With Multi-drawer Paper Deck-E1.² Tab Feeding Attachment-F1 (standard) is required.³ Envelope Feeder Attachment Kit (standard) is required.⁴ Long Sheet Tray-B1 is required.⁵ Time between power-on and appearance of the copy icon on the main menu.⁶ Time from exiting sleep mode to when printing is operational.⁷ Time from device power on, until copy ready (not print reservation).⁸ Including regular toner.⁹ EPS can be printed directly only from the Remote User Interface.¹⁰ Subscription to a third-party cloud service required. Subject to third-party cloud service provider's Terms and Conditions.¹¹ Optional PCL International Font Set-A1 is required.¹² Optional Barcode Printing Kit-D1 is required.¹³ As of Dec. 2024.¹⁴ Available OAuth 2.0 authentication method on Microsoft 365 and Google Workspace.¹⁵ Requires optional uniFLOW Online/uniFLOW.¹⁶ This feature is off by default and must be turned on by the administrator. Warm-up times are affected once turned on.¹⁷ Third-party SIEM system required. Subject to third-party SIEM system's Terms and Conditions. Canon cannot ensure compatibility with all third-party SIEM systems.¹⁸ 10.9 W is not available in all circumstances due to certain settings.¹⁹ Envelope Feeder Attachment-G1 is required.²⁰ Envelope Feeder Attachment-H1 is required.²¹ Paper capacity may vary with different paper types/sizes.²² Only available for imageFORCE 8186²³ Long Sheet Tray-B1 is required.²⁴ Finisher Long Sheet Catch Tray-B1 is required.²⁵ Not available at launch.
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