

THE POWER OF
NEXT



imageFORCE 8186 shown with additional accessories.

SPECIFICATIONS

Main Unit

| | |
|---|--|
| Technology/Type | Laser/A3 Monochrome Multifunction |
| Core Functions | Standard: Print, Copy, Scan, Send, Store Optional: Fax, Up to 2 lines |
| Print/Copy Speed (BW) | imageFORCE 8105 Up to 105 ppm (Letter) Up to 81 ppm (Letter-R) Up to 63 ppm (Legal) Up to 52 ppm (11" x 17") imageFORCE 8195 Up to 95 ppm (Letter) Up to 73 ppm (Letter-R) Up to 57 ppm (Legal) Up to 47 ppm (11" x 17") imageFORCE 8186 Up to 86 ppm (Letter) Up to 66 ppm (Letter-R) Up to 52 ppm (Legal) Up to 43 ppm (11" x 17") |
| Control Panel | 10.1" TFT LCD WSVGA Color Touch panel |
| Memory | 6.5 GB RAM |
| Solid-State Drive | Standard: 512 GB Optional: 1 TB |
| Interface Connections | NETWORK Standard: 1000Base-T/100Base-TX/10Base-T Optional: Wireless LAN (IEEE 802.11a/b/g/n/ac/ax) OTHERS Standard: USB 2.0 (Host) x 1, USB 3.0 (Host) x 1, USB 2.0 (Device) x 1 Optional: Serial Interface, Copy Control Interface |
| Paper Sources (Letter, 20 lb. Bond) | Standard: 570-Sheet Paper Cassette, 250-Sheet Multi-Purpose Tray, Dual 1,770-Sheet Paper Decks Optional: 3,660-Sheet Paper Deck Unit-E1, 3,660-Sheet POD Deck Lite-C1, 5,000-Sheet Multi-drawer Paper Deck-E1 |
| Paper Capacity (Letter, 20 lb. Bond) | Standard: 4,360 Sheets Maximum: 9,360 Sheets ¹ |
| Output Options | Copy Tray-R2, Staple Finisher-AC1, Booklet Finisher-AC2, Staple Finisher-AG1, Booklet Finisher-AG1, Staple Finisher-AQ1 ²⁵ , Booklet Finisher-AQ1 ²⁵ , Puncher Unit-BS1, Puncher Unit-BY1, Multi Function, Professional Puncher-C1, Inner Booklet Trimmer-A1, Booklet Trimmer-G1, Document Insertion Unit-R1, Paper Folding Unit-K2 |

| | |
|--|---|
| Output Capacity (Letter, 20 lb. Bond) | Standard: 250 Sheets Maximum: 5,000 Sheets (with Booklet Finisher-AG1) |
| Finishing Capabilities | Collate, Group, Offset, Staple, Saddle Stitch, Hole Punch, Eco Staple, Staple On Demand, Document Insertion, Z-fold, Half-fold, C-fold, Accordion-Z fold, Double Parallel-fold, Trimming (capabilities vary depending on the options installed) |
| Supported Media Types | Paper Cassette: Thin, Plain, Recycled, Color, Heavy, Bond, Transparency, Pre-punched, Letterhead, Tab ² , Envelope ³ Paper Decks (Right/Left): Thin, Plain, Recycled, Color, Heavy, Bond, Pre-punched, Letterhead Multi-Purpose Tray: Thin, Plain, Recycled, Color, Heavy, Coated, Bond, Transparency, Label, Pre-punched, Letterhead, Tab, Envelope, Film, Textured, Tracing |
| Supported Media Sizes | Paper Cassette: Standard Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter, Letter-R, Executive, Statement Custom Size: 4" x 5-7/8" to 13" x 19-1/4" Envelopes ³ : COM10 No.10, Monarch, ISO-C5, DL Envelope Custom Size: 3-1/2" x 5-7/8" to 13" x 19-1/4" Paper Decks (Right/Left): Standard Size: Letter Multi-Purpose Tray: Standard Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter, Letter-R, Executive, Statement Custom Size: 4" x 5-7/8" to 13" x 19-1/4" Free Size: 4" x 5-7/8" to 13" x 19-1/4" Long Sheet ⁴ : 8-1/4" x 19-1/4" to 13" x 51-1/4" Envelopes: COM 10 No.10, Monarch, DL, ISO-C5 Envelope Custom Size: 3-1/2" x 5-7/8" to 13" x 19-1/4" |
| Supported Media Weights | Multi-Purpose Tray: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Paper Decks (Right/Left): 14 lb. bond to 80 lb. cover (52 to 220 GSM) Paper Cassette: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Duplexing: 14 lb. bond to 140 lb. index (52 to 300 GSM) |

SPECIFICATIONS CONTINUED

imageFORCE 8105/8195/8186

| | |
|--|--|
| Warm-Up Time | Quick Startup Mode: Approx 4 Seconds ⁵ |
| | From Sleep Mode: Approx. 300 Seconds ⁶ (imageFORCE 8105/8195) Approx. 120 Seconds ⁶ (imageFORCE 8186) |
| Dimensions (W x D x H) | 38" x 34-1/4" x 46-5/8" |
| | From Power On: Approx. 300 Seconds ⁷ (imageFORCE 8105/8195) Approx. 120 Seconds ⁷ (imageFORCE 8186) |
| Installation Space (W x D) | Basic: 69-3/8" x 55-1/2" (1,762 x 1,409 mm) (with Multi-Purpose Tray opened + paper cassette opened + Copy Tray) |
| | Fully Configured: 245-1/2" x 56-1/2" (6,236 x 1,436 mm) (Document Insertion Unit-R1 + Multi Function Professional Puncher-C1 + Paper Folding Unit-K2 + Booklet Finisher-AG1 front cover opened + Booklet Trimmer-G1 + Multi-drawer Paper Deck-E1 + LS Catch Tray-B1) |
| Weight | Approx. 589 lb. ⁸ |
| Print Specifications | |
| Print Resolution (dpi) | 2,400 x 2,400 |
| Standard Page Description Languages | UFR II, PCL6/PCL5, Adobe® PostScript®3™ |
| Direct Print Supported File Types | PDF, EPS®, TIFF, JPEG, and XPS |
| Printing from Mobile and Cloud | A range of standard and optional software and MEAP based solutions (including AirPrint, Mopria, IPP Everywhere, Canon PRINT, optional uniFLOW Online, Universal Print by Microsoft®, and optional Cloud Connector) are available to provide printing from mobile devices or compatible internet-connected devices and cloud-based services depending on your requirements. Please contact your sales representative for further information. |
| Operating System Standard Printing | Android/Windows® 10/Windows® 11/Chrome OS/macOS (11.2.2 or later)/iOS (15.2 or later)/iPadOS |
| Fonts | PCL: 93 Roman, 10 Bitmap fonts, 2 OCR fonts, Andalé Mono WT (Japanese, Korean, Simplified and Traditional Chinese) ¹¹ , Barcode fonts ¹² PS: 136 Roman |
| Operating System¹³ | UFRIL: Windows® 10/11/Server2016/Server2019/Server2022/Server2025, macOS (10.14 or later) PCL: Windows® 10/11/Server2016/Server2019/Server2022/Server2025 PS: Windows® 10/11/Server2016/Server2019/Server2022/Server2025, macOS (10.14 or later) PPD: Windows® 10/11, macOS (10.15 or later) |
| Copy Specifications | |
| First-Copy-Out Time (Letter) | imageFORCE 8105: As fast as 4.9 seconds |
| | imageFORCE 8195: As fast as 4.9 seconds |
| | imageFORCE 8186: As fast as 5.6 seconds |
| Copy Resolution (dpi) | 600 x 600 |
| Multiple Copies | Up to 9,999 copies |
| Magnification | Variable Zoom: 25% to 400% (1% Increments) |
| Scan Specifications | |
| Type | Single-Pass Duplexing Automatic Document Feeder (Multi-Sheet Feed Detection is supported) |
| Document Feeder Paper Capacity | Up to 200 Sheets (20 lb. Bond) |
| Document Feeder Supported Media Sizes | Document Feeder Media Size: 11" x 17", Legal, Letter, Letter-R, Statement, Statement-R, Custom Size (2-3/4" x 5-1/2" to 12" x 17") |
| Document Feeder Supported Media Weights | 50 to 220 GSM |
| Platen Scanning Size | Up to 11-3/4" x 17" |
| Pull Scan Specifications | Color Network ScanGear2 for both TWAIN and WIA |
| | Supported OS: Windows® 10/11/Server 2016/Server 2019/Server 2022/Server 2025 ¹³ |
| Scan Resolution (dpi) | 600 x 600 |

| | |
|---|---|
| Scan Method | Push Scan, Pull Scan, Scan to Box, Scan to Advanced Box, Scan to Network, Scan to USB Memory Key, Scan to Mobile Devices, Scan to Cloud (Optional uniFLOW Online or Cloud Connector) |
| Scan Speed (ipm, BW/Color, Letter) | Single-Scanning: Up to 135/135 (300 x 300 dpi, send), Up to 80/80 (600 x 600 dpi, copy) Double-Sided Scanning: Up to 270/270 (300 x 300 dpi, send), Up to 160/90 (600 x 600 dpi, copy) |
| Send Specifications | |
| Destination | Standard: E-mail/Internet FAX (SMTP ¹⁴), SMB, FTP, WebDAV, Mail Box Optional: Super G3 FAX, IP Fax |
| Address Book | LDAP (2,000)/Local (1,600)/Speed dial (200) |
| Communication Protocol | File: FTP (TCP/IP), SMB3.1.1 (TCP/IP), WebDAV E-mail/I-Fax: SMTP, POP3 |
| File Format | TIFF (MMR), JPEG, PDF (Compact, Searchable, Optimize for Web, PDF/A-1b, Trace & Smooth, Encrypted, Device Signature, User Signature), XPS (Compact, Device Signature, User Signature), Office Open XML (PowerPoint, Word) |
| Send Features | Original Type Selection, Two-sided Original, Book to Two Pages, Different-size Originals, Density Adjustment, Sharpness, Copy Ratio, Erase Frame, Job Build, Delayed Send, Preview, Job Done Notice, File Name, Subject/Message, Reply-to, E-mail Priority, TX Report, Original Content Orientation, Skip Blank Pages |
| Fax Specifications | |
| Modem Speed | Super G3: 33.6 kbps G3: 14.4 kbps |
| Compression Method | MH, MR, MMR, JBIG |
| Resolution (dpi) | 400 x 400 (Ultra Fine), 200 x 400 (Super Fine), 200 x 200 (Fine), 200 x 100 (Normal) |
| Sending/Receiving Size | 11" x 17", Legal, Letter, Letter-R, Statement-R |
| FAX Memory | Up to 30,000 Pages (2,000 jobs) |
| Speed Dials | Max. 200 |
| Group Dials/Destinations | Max. 199 Dials |
| Sequential Broadcast | Max. 256 Addresses |
| Memory Backup | Yes |
| Store Specifications | |
| Mail Box (Number Supported) | 100 User Inboxes, 1 Memory RX Inbox, 50 Confidential Fax Inboxes Maximum 30,000 Pages (2,000 jobs) Stored |
| Advanced Box | Communication Protocol: SMB or WebDAV Supported Client PC: Windows® 10/11 Concurrent Connections (Max.): SMB:64, WebDAV:3 |
| Advanced Box Available Disc Space | Approx. 16 GB (Standard SSD) Approx. 480 GB (with Optional 1 TB SSD) |
| Security Specifications | |
| Authentication and Access Control | User Authentication (Picture Login, Picture and PIN Login, Card Login, Username and Password Login, Function Level Login, Mobile Login), Department ID Authentication (Department ID and PIN Login, Function Level Login), optional uniFLOW Online/uniFLOW ¹⁵ (PIN Login, Picture Login, Picture and PIN Login, Card Login, Card and PIN Login, Username and Password Login, Department ID and PIN Login, Function Level Login), Microsoft Entra ID Authentication (Password Login, Card Login), Two-Factor Authentication at LUI/RUI, Access Management System (Access Control) |
| Document Security | Print Security (Secure Print, Encrypted Secure Print, Forced Hold Printing, optional uniFLOW Secure Print ¹⁵), Receive Data Security (Confidential Fax In-box Forwarding Received Documents Automatically), Scan Security (Encrypted PDF, Device Signature PDF/XPS, User Signature PDF/XPS), BOX Security (Mail Box Password Protected, Advanced Box Access Control), Send Data Security (Setting for requesting password input per transmission, Restricted E-mail/File send functions, Confirming FAX number, Allow/Restrict Fax Driver Transmissions, Allow/Restrict Sending from History, S/MIME Support), Secure Watermark |

SPECIFICATIONS CONTINUED

imageFORCE 8105/8195/8186

| | |
|---|---|
| Network Security | TLS 1.3 (FIPS140-3), IPSec (FIPS140-3), IEEE802.1X authentication, SNMPv3, Firewall Functionality (IP/MAC Address Filtering), Dual Network Support (Wired LAN/Wireless LAN, Wired LAN/Wired LAN), WPA3 support (Wi-Fi), Enabling/Disabling (Network Applications, Remote UI, USB Interface), G3 FAX separation from LAN, USB Port separation from LAN, Prohibit the execution of files stored in Advanced Box in the MFP, Scan and Send - Virus Concerns for E-mail Reception |
| Device Security | Protecting SSD Data [SSD Data Encryption (FIPS140-3), SSD Lock], Standard SSD Initialize, Initialize (NIST 800-88 Purge Level), Trusted Platform Module (TPM 2.0), Job Log Conceal Function, Protecting MFP Software Integrity: Verify System at Startup (NIST SP800-193: Protection) ¹⁶ , Checking MFP Software Integrity & Platform Firmware Resiliency: Automatic System Recovery (NIST SP800-193: Recovery), Runtime Intrusion Detection: Trellix Embedded Control ¹⁶ , HCD-PP Common Criteria Certification (Validation pending) |
| Device Management and Auditing | Administrator Password, Digital Certificate And Key Management, SAN certificates, Audit Log, Cooperating with External Security Audit System (SIEM: Security Information and Event Management) ¹⁷ , Image Data Logging, Security Policy Setting |
| Environmental Specifications | |
| Operating Environment | Temperature: 50 to 86 °F Humidity: 20 to 80% RH (Relative Humidity) |
| Power Requirements | 110-127V, 60Hz, 16A |
| Power Consumption | Power Consumption Maximum: Approx. 2,235 W Sleep mode: Approx. 10.9 W ¹⁸ Production Efficiency (Wh/Image) imageFORCE 8186: 0.38 Wh/Image imageFORCE 8195: 0.31 Wh/Image imageFORCE 8105: 0.31 Wh/Image |
| Environmental Standards | ENERGY STAR [®] certified EPEAT Gold |
| Consumables | |
| Toner Cartridges | GPR-1005 Toner BK |
| Toner Yield (Estimated @6% Coverage) | GPR-1005 Toner BK: Approx. 90,500 pages |
| Paper Source Options | |
| Paper Deck Unit-E1 | Paper Capacity: 3,660 Sheets [20 lb. bond (75 GSM)] Paper Type: Thin, Plain, Recycled, Color, Heavy, Bond, Pre-Punched, Letterhead Paper Size: Letter Paper Weight: 14 lb. bond to 140 lb. index (52 to 256 GSM) |
| POD Deck Lite-C1 | Paper Capacity: 3,660 Sheets [20 lb. bond (75 GSM)] Paper Type: Thin, Plain, Recycled, Color, Heavy, Coated, Textured, Tracing, Bond, Transparency, Label, Pre-punched, Letterhead, Tab, Envelope ¹⁹ Paper Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter, Letter-R, Executive, Statement Custom Size: 5-1/2" x 5-7/8" to 13" x 19-1/4" Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM) |
| Multi-Drawer Paper Deck-E1 | Paper Capacity: 5,000 (Upper/Middle: 1,500, Lower: 2,000) Sheets [20 lb. bond (75 GSM)] Paper Type: Thin, Plain, Recycled, Color, Heavy, Coated, Textured, Tracing, Bond, Transparency, Label, Pre-Punched, Letterhead, Tab, Envelope ²⁰ Paper Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter, Letter-R, Executive, Statement Custom Size: 5-1/2" x 7-1/8" to 13" x 19-1/4" Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM) |

| | |
|--|---|
| Paper Output Options²¹ | |
| Copy Tray-R2 | Capacity: Up to 250 Sheets [20 lb. bond (75 GSM)] Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM) |
| Staple Finisher-AC1²² | Tray Capacity [with 20 lb. bond (75GSM) paper]: Upper Tray: Letter, Executive, Statement: Up to 250 Sheets 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R: 125 Sheets Envelopes: 30 Sheets Mid-Tray: Same as upper tray Lower Tray: Letter, Executive, Statement: Up to 3,000 Sheets 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R: 1,500 Sheets A6R: 250 Sheets Envelopes: Monarch: Up to 30 Sheets, COM10 No.10, DL, ISO-C5: 100 Sheets Long Sheet: Length up to 30" (762.0 mm): Up to 50 Sheets ²³ Length up to 51-1/4" (1,300.0 mm): Up to 1 Sheet |

| | |
|--|---|
| Booklet Finisher-AC2²² | (Includes the above Staple Finisher-AC1 basic staple specifications.) Saddle Stitch paper size: 12" x 18", 11" x 17", Legal, Letter-R, Custom Size [7-1/3" x 10-3/5" to 12" x 18"] Saddle Stitch Staple Capacity: Up to 20 Sheets x 10 Sets [14 lb. bond to 21 lb. bond (52 to 81.4 GSM)] [including 1 cover Sheet 14 lb. bond to 140 lb. index (52 to 256 GSM)] Non Staple Folded Bunch Capacity: Up to 5 Sheets [14 lb. bond to 28 lb bond (52 to 105 GSM)] |
| Staple Finisher-AG1 | Tray Capacity [with 20 lb. bond (75GSM) paper]: Upper Tray: 13" x 19", 12" x 18", 11" x 17", Legal, Letter, Letter-R, Executive, Statement-R: Up to 1,000 Sheets Z-Fold: 11" x 17": Up to 30 Sheets Half-fold: Letter-R: Up to 50 Sheets Envelope: Up to 150 Sheets Long Sheet: Length up to 30": Up to 300 Sheets ²⁴ / 100 Sheets ²³ Length up to 51-1/4": Up to 10 Sheets ²⁴ Lower Tray: If [High-Volume Stack Mode] is set to [On]: Letter, Executive: Up to 4,000 Sheets Letter-R: Up to 2,000 Sheets 11" x 17", Legal: Up to 1,500 Sheets 13" x 19", 12" x 18": Up to 1,000 Sheets If [High-Volume Stack Mode] is set to [Off]: Letter, Executive: Up to 2,000 Sheets 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R: Up to 1,000 Sheets Z-Fold: 11" x 17": Up to 30 Sheets Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Staple Position: Corner, Double Staple Capacity: Letter, Executive: Up to 100 Sheets [14 lb. bond to 21 lb. bond (52 to 80 GSM)] 11" x 17", Legal, Letter-R: Up to 50 Sheets [14 lb. bond to 21 lb. bond (52 to 81.4 GSM)] |
| Booklet Finisher-AG1 | Saddle Stitch Paper Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R, Custom Size [8-1/4" x 11" to 13" x 19-1/4"] Saddle Stitch Staple Capacity: 25 Sheets [14 lb. bond to 21 lb. bond (52 to 80 GSM)] [including 1 cover Sheet up to 110 lb. cover (300 GSM)] Non-Staple Folded Bunch Capacity: up to 5 Sheets [14 lb. bond to 77 lb. cover (52 to 209 GSM)] |
| Staple Finisher-AQ1²⁵ | (Requires Paper Folding Unit-K2) Tray Capacity [with 20 lb. bond (75GSM) paper]: Upper Tray: Letter, Executive, Statement-R: 250 Sheets 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R: Up to 125 Sheets Envelope: Up to 30 Sheets Z-Fold: Up to 30 Sheets Half-fold: Up to 30 Sheets Lower Tray: If [High-Volume Stack Mode] is set to [On]: Letter, Executive: Up to 4,000 Sheets Letter-R: Up to 2,000 Sheets 13" x 19", 12" x 18", 11" x 17", Legal, Statement-R: Up to 1,500 Sheets If [High-Volume Stack Mode] is set to [Off]: Letter, Executive: Up to 2,000 Sheets Statement-R: Up to 1,500 Sheets 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R: Up to 1,000 Sheets Envelope: 150 Sheets Z-Fold: 11" x 17", Legal, Letter-R: Up to 30 Sheets Half-fold: Letter-R: Up to 50 Sheets Long Sheet: Length up to 30": Up to 100 Sheets ²³ Length up to 51-1/4": Up to 1 Sheet Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Staple Position: Corner, Double Staple Capacity: Letter, Executive: Up to 100 Sheets [14 lb. bond to 24 lb. bond (52 to 90 GSM)] 11" x 17", Legal: Up to 65 Sheets [14 lb. bond to 24 lb. bond (52 to 90 GSM)] |

| | |
|---|--|
| Booklet Finisher-AQ1²⁵ | (Includes the above Staple Finisher-AQ1 basic specifications) (Requires Paper Folding Unit-K2) Saddle Stitch Paper Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R, Custom Size [8-1/4" x 10-5/8" to 13" x 19-1/4"] Saddle Stitch Staple Capacity: Up to 20 Sheets [16 lb. bond to 21 lb. bond (60 to 81.4 GSM)] [including 1 cover Sheet 16 lb. bond to 110 lb. cover (60 to 300 GSM)] Non Staple Folded Bunch Capacity: Up to 5 Sheets [16 lb. bond to 28 lb. bond (60 to 105 GSM)] |
| Puncher Unit-BS1 | (Requires Staple Finisher-AG1 or Booklet Finisher-AG1) Two or Three Holes Acceptable Punch Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Acceptable Punch Paper Size: Two holes: 11" x 17", Legal, Letter, Letter-R, Executive, Custom Size [7-1/8" x 7-1/8" to 11-3/4" x 17", Width = 7-1/8 to 8"; Length = 10-1/8" to 10-5/8" only] Three holes: 11" x 17", Letter, Executive, Custom Size [9-1/2" x 7-1/8" to 11-3/4" x 17"] |
| Puncher Unit-BY1 | (Requires either the Staple Finisher-AQ1 ²⁵ or Booklet Finisher-AQ1 ²⁵) Two or Three Holes Acceptable Punch Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Acceptable Punch Paper Size: Two holes: 11" x 17", Legal, Letter, Letter-R, Executive Three holes: 11" x 17", Letter, Executive |
| Multi Function Professional Puncher-C1 | (Requires any of the following: Staple Finisher-AG1, Booklet Finisher-AG1, Staple Finisher-AQ1 ²⁵ , or Booklet Finisher-AQ1 ²⁵) Acceptable Punch Paper Weight: Bypass: 20 lb. bond to 140 lb. index (75 to 256 GSM) Punch: 20 lb. bond to 140 lb. index (75 to 256 GSM) Acceptable Punch Paper Size: Bypass: 4" x 5-7/8" to 13" x 19-1/4" Punch: 11" x 17", Legal, Letter, Letter-R Supported Punch Dies (optional): Letter: Loose Leaf (3-, 4-, or 5- hole), Plastic Comb (19-hole), Twin Loop (21- or 32-hole), Color Coil (44-hole), Velo Bind (11-hole), High Durability Color Coil (44-hole), High Durability Loose Leaf (3-hole), High Durability Plastic Comb (19-hole) |
| Inner Booklet Trimmer-A1 | (Requires Booklet Finisher-AQ1 ²⁵) Acceptable Paper Weight: 16 lb. bond to 110 lb. cover (60 to 300 GSM) Acceptable Paper Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R, Custom Size [8-1/4" x 10-5/8" to 13" x 19-1/4"] Trim Amount: 1/8" to 3/4" Waste Tray Capacity: Approx. 1,500 Sheets [21 lb. (80 GSM)] |
| Booklet Trimmer-G1 | (Requires Booklet Finisher-AG1) Booklet Capacity: 10 booklets (Booklet Size: A4, 50 Sheets, 21.3 lb. (80 GSM)) Acceptable Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM) Acceptable Paper Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter-R, Custom Size: 8-1/4" x 11" to 13" x 19-1/4" Trim Amount: 1/8" to 1-1/8" Trimming Capacity: Up to 25 Sheets (50 Sheets by Half-Fold [14 to 21.3 lb. bond (52 to 80 GSM)]) Waste Tray Capacity: Approx. 5,000 Sheets [21 lb. (80 GSM)] |

| | |
|-----------------------------------|---|
| Document Insertion Unit-R1 | (Requires any of the following: Staple Finisher-AG1, Booklet Finisher-AG1, Staple Finisher-AQ1 ²⁵ , or Booklet Finisher-AQ1 ²⁵) Number of Trays: 2 Tray Capacity [with 20 lb. bond (75 GSM) paper]: Upper tray: Up to 200 Sheets Lower tray: Up to 200 Sheets Acceptable Paper Type: Thin, Plain, Recycled, Color, Heavy, Coated, Tracing, Textured, Bond, Pre-punched, Letterhead, Tab Acceptable Paper Size: 13" x 19", 12" x 18", 11" x 17", Legal, Letter, Letter-R, Executive Custom Size: 7-1/8" x 7-1/8" to 13" x 19-1/4" Acceptable Paper Weight: 14 lb. bond to 110 lb. cover (52 to 300 GSM) |
| Paper Folding Unit-K2 | (Requires any of the following: Staple Finisher-AG1, Booklet Finisher-AG1, Staple Finisher-AQ1 ²⁵ , or Booklet Finisher-AQ1 ²⁵) Supported Folding Type: Z-Fold, C-Fold, Accordion Z-Fold, Double Parallel-Fold, Half-Fold Acceptable Paper Type: Thin, Plain, Recycled, Color, Bond, Coated, Textured Acceptable Paper Sizes: Z-Fold: 11" x 17", Legal, Letter-R C-Fold, Accordion Z-Fold, Half-Fold: Letter-R Double-parallel Fold: Legal, Letter-R Acceptable Paper Weight: Z-Fold, C-Fold, Accordion Z-Fold, Half-Fold: 14 to 28 lb. bond (52 to 105 GSM) Double Parallel Fold: 14 to 24 lb. bond (52 to 90 GSM) Output Capacity (with 20 lb. bond paper): Z-Fold, Half-Fold: Depends on the specifications of the finisher C-Fold, Accordion Z-Fold: Approx. 40 Sheets Double Parallel-Fold: Approx. 25 Sheets |

¹ With Multi-drawer Paper Deck-E1.
² Tab Feeding Attachment-F1 (standard) is required.
³ Envelope Feeder Attachment Kit (standard) is required.
⁴ Long Sheet Tray-B1 is required.
⁵ Time between power-on and appearance of the copy icon on the main menu.
⁶ Time from exiting sleep mode to when printing is operational.
⁷ Time from device power on, until copy ready (not print reservation).
⁸ Including regular toner.
⁹ EPS can be printed directly only from the Remote User Interface.
¹⁰ Subscription to a third-party cloud service required. Subject to third-party cloud service provider's Terms and Conditions.
¹¹ Optional PCL International Font Set-A1 is required.
¹² Optional Barcode Printing Kit-D1 is required.
¹³ As of Dec. 2024.
¹⁴ Available OAuth 2.0 authentication method on Microsoft 365 and Google Workspace.
¹⁵ Requires optional uniFLOW Online/uniFLOW.
¹⁶ This feature is off by default and must be turned on by the administrator. Warm-up times are affected once turned on.
¹⁷ Third-party SIEM system required. Subject to third-party SIEM system's Terms and Conditions. Canon cannot ensure compatibility with all third-party SIEM systems.
¹⁸ 10.9 W is not available in all circumstances due to certain settings.
¹⁹ Envelope Feeder Attachment-G1 is required.
²⁰ Envelope Feeder Attachment-H1 is required.
²¹ Paper capacity may vary with different paper types/sizes.
²² Only available for imageFORCE 8186
²³ Long Sheet Tray-B1 is required.
²⁴ Finisher Long Sheet Catch Tray-B1 is required.
²⁵ Not available at launch.



usa.canon.com/business